




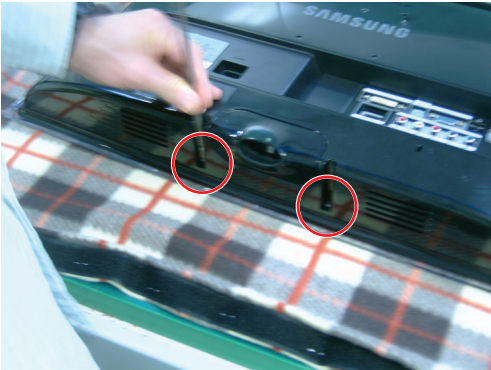
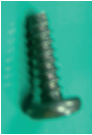
### 3. Disassembly and Assembly

This section describes the disassembly and reassembly sequences for this monitor.

 **Warning:** As this monitor has parts that are sensitive to static electricity, be careful when handling them.

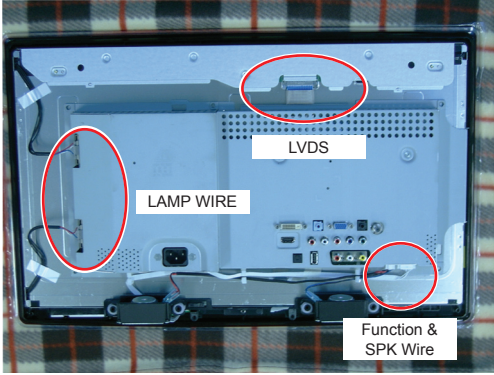
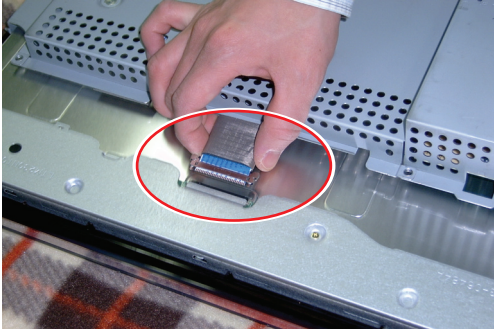
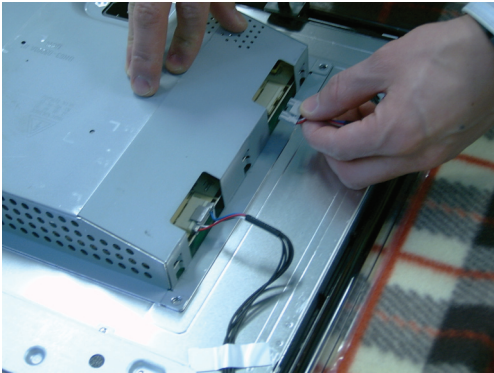
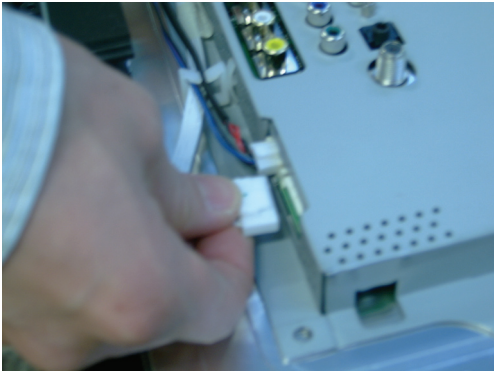
#### 3-1. Disassembly

-  **Caution:**
- 1. Turn the monitor off before beginning the disassembly process.
  - 2. When disassembling the monitor, do not use any metal tools except for the provided jig.
  - 3. Remove the signal cable and the power cord before beginning the disassembly.

| Description  | Photo  | Screws  |
|--|--|---|
| <p>1. Place the monitor face downwards on a soft blanket or cushion as shown in the picture on the right. Move the stand from side to side to disassemble it.</p> <p> <b>Caution :</b> Do not disassemble with excessive force. This may break the transparent stand-bar.</p> |   |   |
| <p>2. Remove the two (2) screws at the bottom.</p>   |  |  |

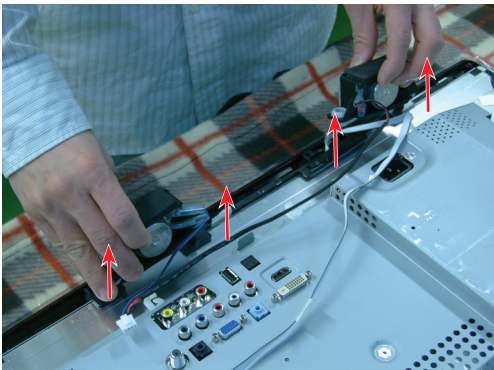
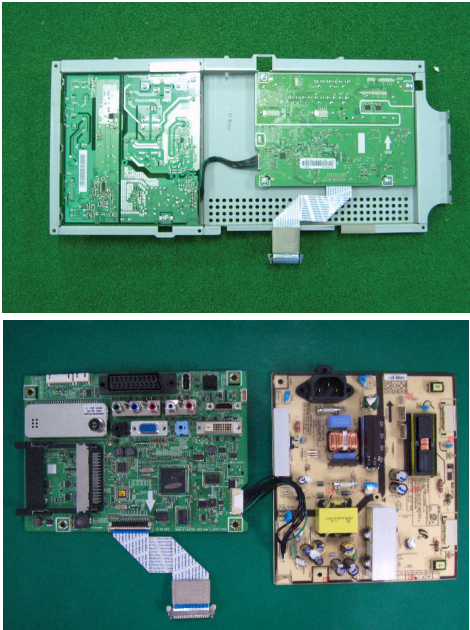



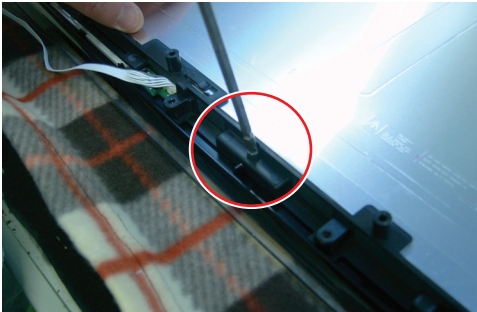


3. Disassembly and Assembly

| Description  | Photo   | Screws |
|--|---|--------|
| 3. Hold the Front-Cover by its corners and push it downwards. In the same manner, push down on the other corners, lift the Rear-Cover, and disassemble it as shown in the picture below. |  |        |

| Description   | Photo  | Screws |
|---|--|--------|
| 4. After disassembling the Rear-Cover, prepare for the internal disassembly as shown in the picture on the right. |  A photograph of the internal components of a device's rear cover. Three red circles highlight specific areas: the top circle is labeled 'LVDS', the middle circle is labeled 'LAMP WIRE', and the bottom right circle is labeled 'Function & SPK Wire'. |        |
| 5. Remove the LVDS cable.   |  A close-up photograph showing a hand pulling a flat, flexible LVDS cable out of a connector on a metal chassis.  |        |
| 6. Remove the Lamp wire.  |  A close-up photograph showing a hand using a small tool to disconnect a lamp wire from a connector on a metal chassis.  |        |
| 7. Remove the Function & SPK wires.   |  A close-up photograph showing a hand pulling a multi-colored wire harness out of a connector on a metal chassis.  |        |



3. Disassembly and Assembly

| Description  | Photo  | Screws   |
|--|--|--|
| 8. Remove the SPK upwards.   |    |  |
| 9. Remove the Assy Shield-Cover.<br>Disassemble the PCB inside the Assy.   |   | <br><br> |
| 10. Remove the Holder-Boss from the Assy Front-Cover.<br><br>⚠ Caution : It is difficult disassembling the panel without removing the screws.<br>Make sure to remove the screws before removing the Holder-Boss. |  |  |
| 11. Disassemble the panel.   |  |   |

※ Reassembly procedures are in the reverse order of disassembly procedures.